

ABSTRACT OF THE DISCLOSURE

Methods for forming a composite extrusion for use as a vehicle weather strip and the products formed thereby are disclosed in which a main body member is formed from an elastomeric thermoset rubber and an abrasion resistant decorative layer comprised of a crosslinkable thermoplastic is extruded thereon. The crosslinkable thermoplastic may be an ethylene-octene copolymer or a copolymerized ethylene-styrene interpolymers. The thermoplastic contains grafted silane functional groups to allow the thermoplastic to be crosslinked in the presence of moisture. The abrasion resistant decorative layer may be extruded onto the thermoset either prior to or after the thermoset is cured and either prior to or after the abrasion resistant decorative layer is crosslinked. The material of the abrasion resistant decorative layer may be extruded into sheet form and laminated onto the main body member.

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